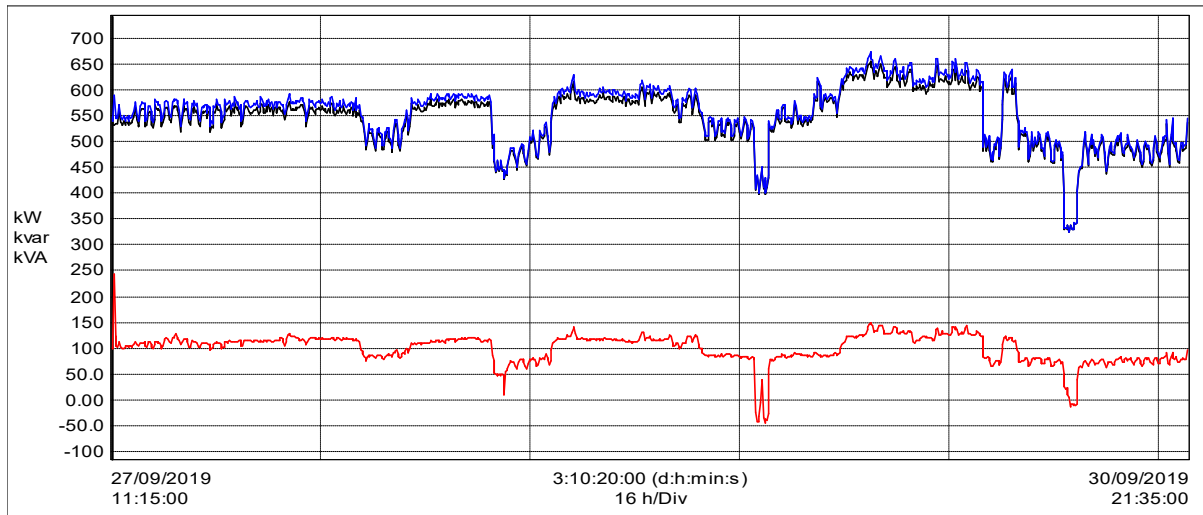


Power Factor Correction Explained

Good power quality

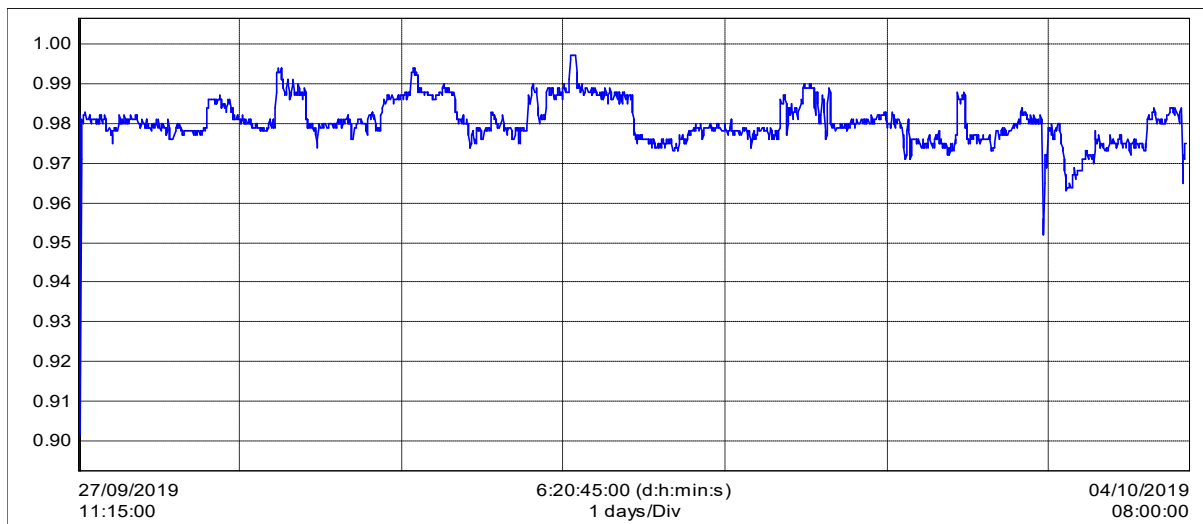
The graph illustrates a good power quality. The reactive power (**KVAR**) is low and the maximum demand (**KVA**) is close to the consumption (**KW**). The power factor of the supply is consistently **0.98**.

Black: KW – Consumption **Blue: KVA – Maximum Demand** **Red: KVAR – Reactive Power**



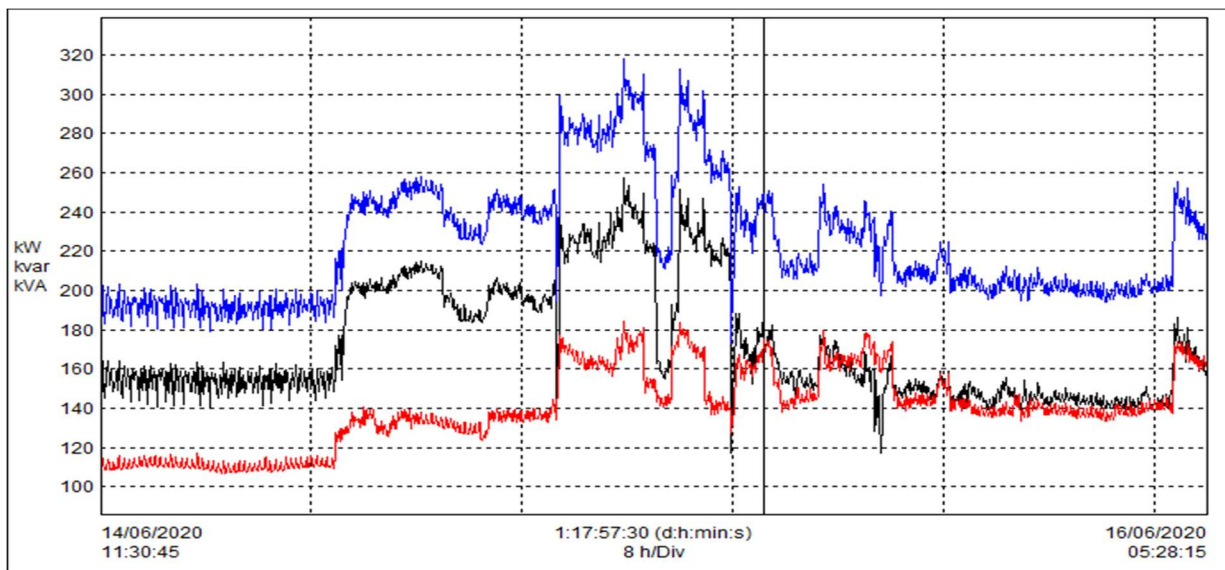
Good Power Factor

The difference between the good and bad power quality achieved in the graphs on pages 1 and 2 is the power factor of the supplies. Power factor is a value from **0.00** to **1.00**, a power factor below is considered poor and efficiency improvements can be made.



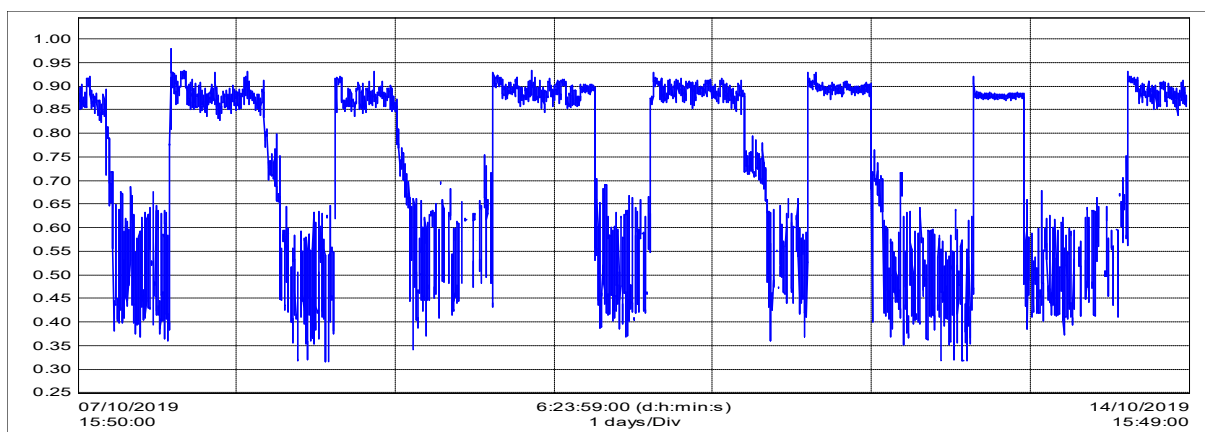
Bad power Quality

A supply with a low power factor has a high reactive power (**KVAR**) which inflates the maximum demand (**KVA**) higher than the consumption (**KW**). The power factor achieved for this supply is consistently less than **0.85**



Low Power Factor

A low power factor is caused by the connection of inductive loads i.e. motors to an electricity supply.



Power Factor Correction

To improve the power factor of an electrical system a power factor correction unit is installed. A correctly specified power factor correction unit will achieve a consistent power factor of 0.98.

A good power factor reduces reactive power (**KVAR**), maximum demand (**KVA**) and system losses (**KW**) of an LV electricity supply. This increases capacity of the system and reduces electricity costs.